

# Work Order ID 59932

June 17, 2010 12:45:20 PM

Page 1

Item ID: 206 Instrument Panel

Accept

Setup Start

Revision ID:

Stop

Item Name: 206 Instrument Panel

Start Date: 6/17/10 Start Qty: 1.00

Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg  
Dwg Rev: \_\_\_\_\_  
Prog Rev: \_\_\_\_\_  
2-Deburr if necessary

10-6-17

①

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10-6-17

120

0.00



QC8- Inspect parts - second check

QC

Memo

Quality Control

made as favor to  
Eagle only  
No C of C or ARC req'd  
see attached email. W

# Work Order ID 59932

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Page 2

Item ID: 206 Instrument Panel

Accept



Setup Start



Revision ID:

Item Name: 206 Instrument Panel

Stop



Start Date: 6/17/10 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

① ~~BR~~ 10-6-18.

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

① BR 10-6-18

150

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

FOR  
EAGLE

P 4/10/18 C

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Item ID: 206 Instrument Panel

Accept

Setup Start

Revision ID:

Stop

Item Name: 206 Instrument Panel

Start Date: 6/17/10 Start Qty: 1.00

Cust Item ID:

Required Date: 6/18/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

NO C of C 10/06/18 HJ

W 000618

# Picklist Print

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Work Order ID: 59932

Parent Item: 206 Instrument Panel

Parent Item Name: 206 Instrument Panel



Start Date: 6/17/10

Required Date: 6/18/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.06.17 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	168.8600	1.8731	1.971684			



6061-T6 .125 Sheet



HB10-6-17

Location

Loc Qty

Loc Code

MAT21

168.86

112476

8.7

113424

0.16

113608

96

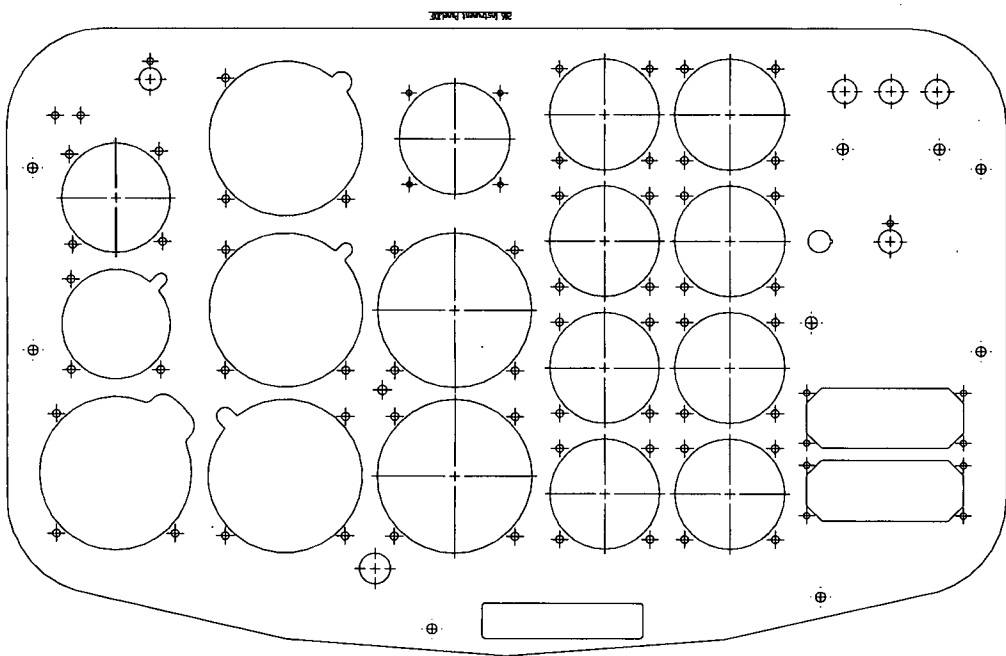
114352

64

114352

(1)

W/O 59932



## L Lacelle

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**From:** Craig Swayne [cswayne@eaglecopters.com]

**Sent:** June 18, 2010 11:22 AM

**To:** 'L Lacelle'

**Subject:** RE: 2FFW206

Nothing at all just shipper! thanks

**Craig Swayne**  
Project Manager  
**Eagle Copters**  
Calgary, Canada  
**(403) 250-7370**  
www.eaglecopters.com



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**From:** L Lacelle [mailto:llacelle@dartaero.com]

**Sent:** Friday, June 18, 2010 9:18 AM

**To:** 'Craig Swayne'

**Subject:** RE: 2FFW206

An aircraft worthy certificate of C of C ?

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**From:** Craig Swayne [mailto:cswayne@eaglecopters.com]

**Sent:** June 18, 2010 11:17 AM

**To:** 'L Lacelle'

**Subject:** RE: 2FFW206

Whats an arc?

**Craig Swayne**  
Project Manager  
**Eagle Copters**  
Calgary, Canada  
**(403) 250-7370**  
www.eaglecopters.com



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**From:** L Lacelle [mailto:llacelle@dartaero.com]

**Sent:** Friday, June 18, 2010 9:14 AM

**To:** 'Craig Swayne'

**Subject:** RE: 2FFW206

Me again...

Do you require certs or arc or anything for this? Please let me know asap

Thx

LL

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6/18/10

**From:** Craig Swayne [mailto:cswayne@eaglecopters.com]  
**Sent:** June 18, 2010 9:03 AM  
**To:** 'L Lacelle'  
**Subject:** RE: 2FFW206

Alodine would be perfect thank you!

**Craig Swayne**  
Project Manager  
**Eagle Copters**  
Calgary, Canada  
**(403) 250-7370**  
[www.eaglecopters.com](http://www.eaglecopters.com)



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**From:** L Lacelle [mailto:llacelle@dartaero.com]  
**Sent:** Friday, June 18, 2010 6:06 AM  
**To:** 'Craig Swayne'  
**Subject:** RE: 2FFW206

Rubber room works great..helps when I'm having a bad day!!

Do you want this alodined?

LL

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**From:** Craig Swayne [mailto:cswayne@eaglecopters.com]  
**Sent:** June 17, 2010 11:15 AM  
**To:** 'L Lacelle'  
**Subject:** FW: 2FFW206

Good Morning Linda

How's the rubber room treating you these day's?

Wondering if you could do me a favor and buck me out one instrument panel as per the instrument panel drawing attached?

I've attached a purchase order.

Thanks

**Craig Swayne**  
Project Manager  
**Eagle Copters**  
Calgary, Canada  
**(403) 250-7370**  
[www.eaglecopters.com](http://www.eaglecopters.com)



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**From:** Harvey Siemens [mailto:hsiemens@dartaero.com]

6/18/10